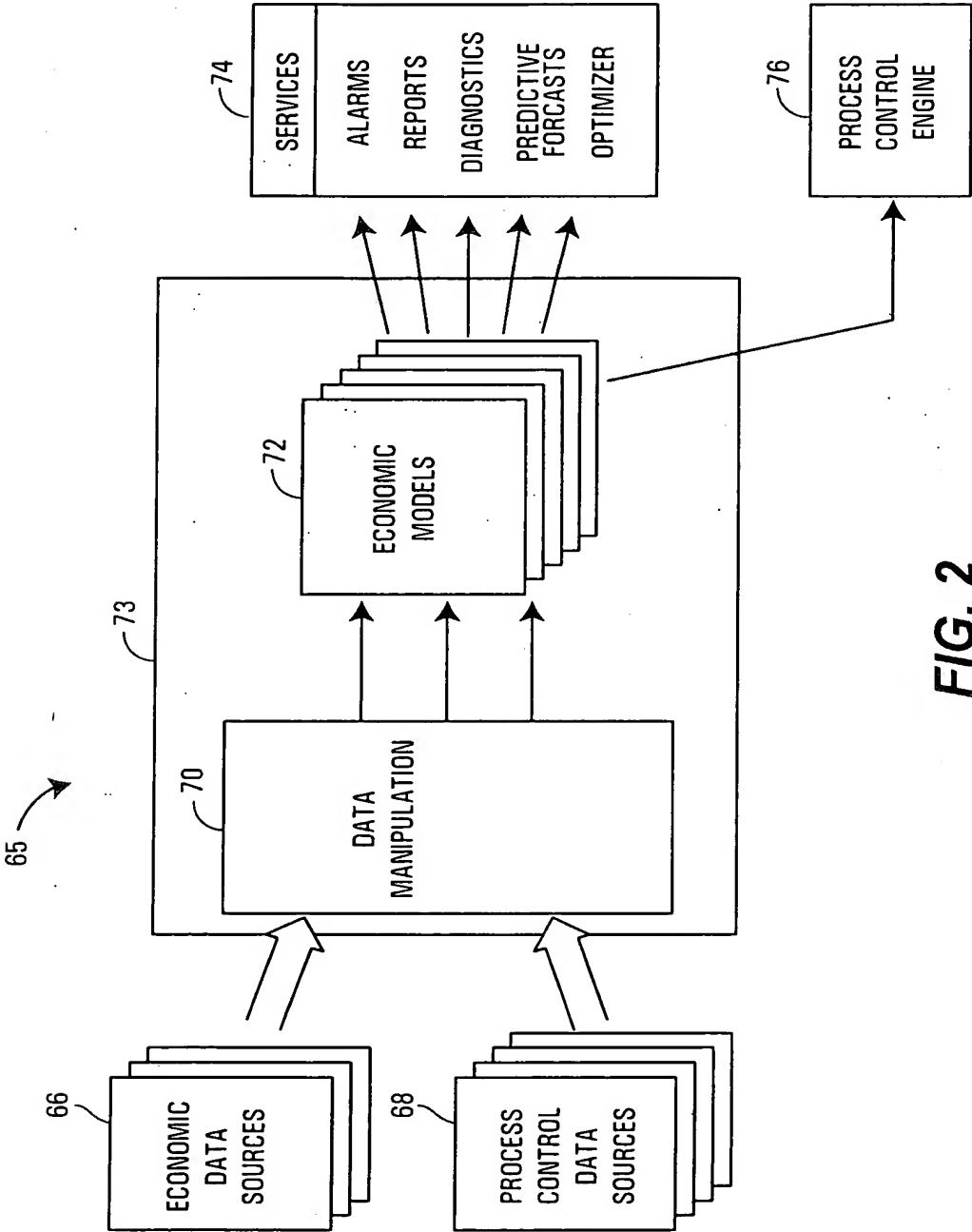


FIG. 1



**FIG. 2**

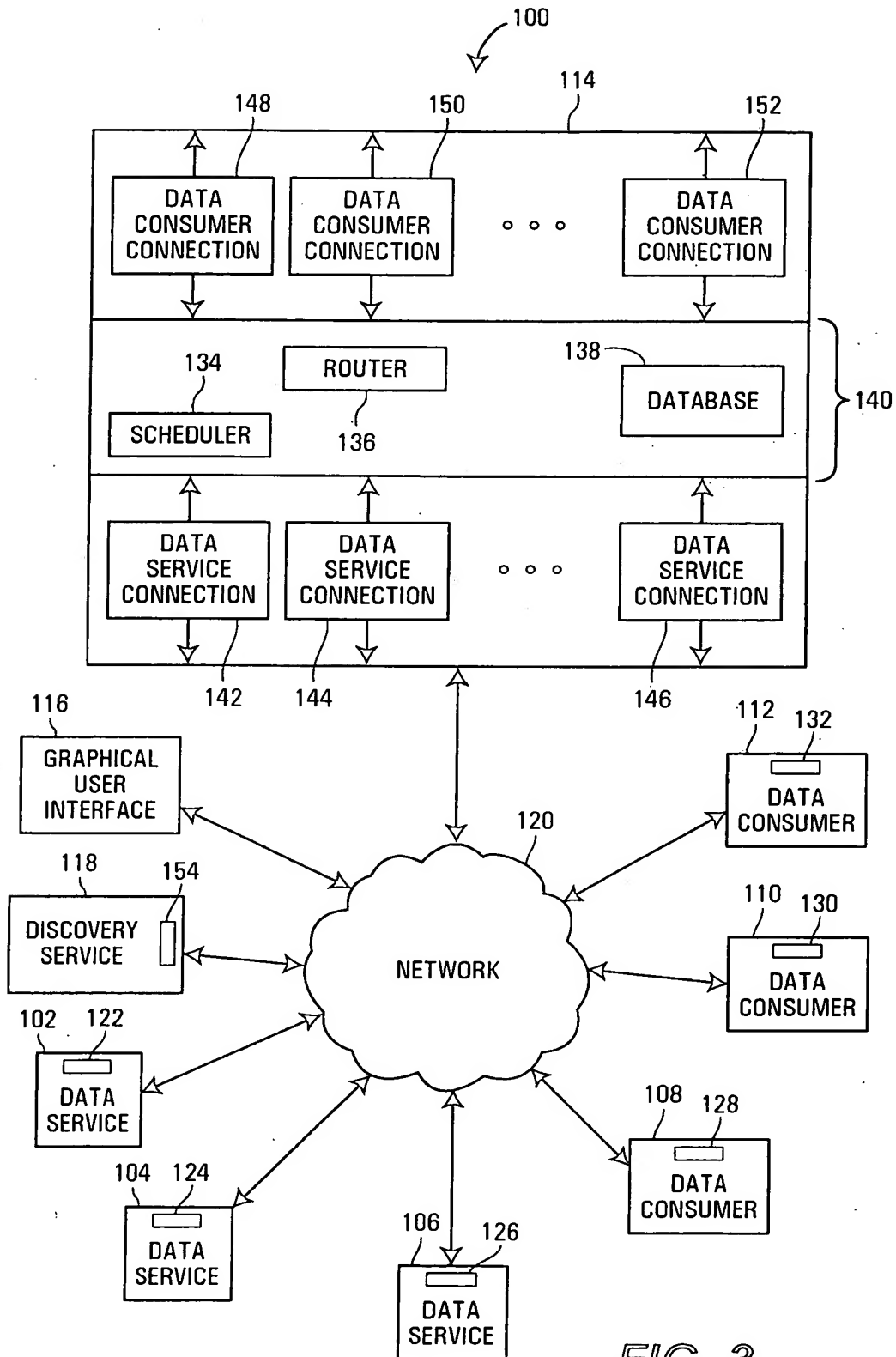


FIG. 3

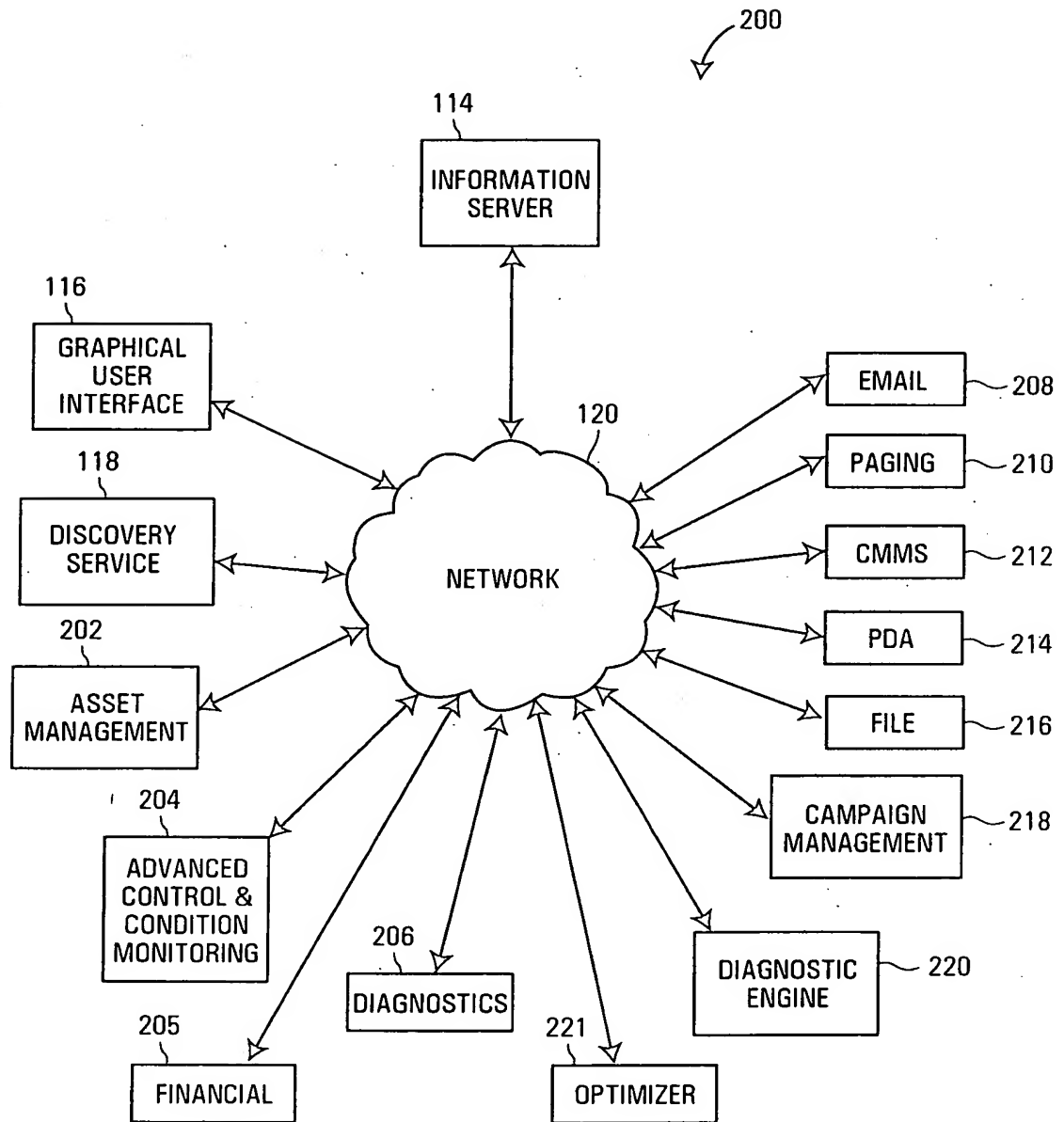


FIG. 4

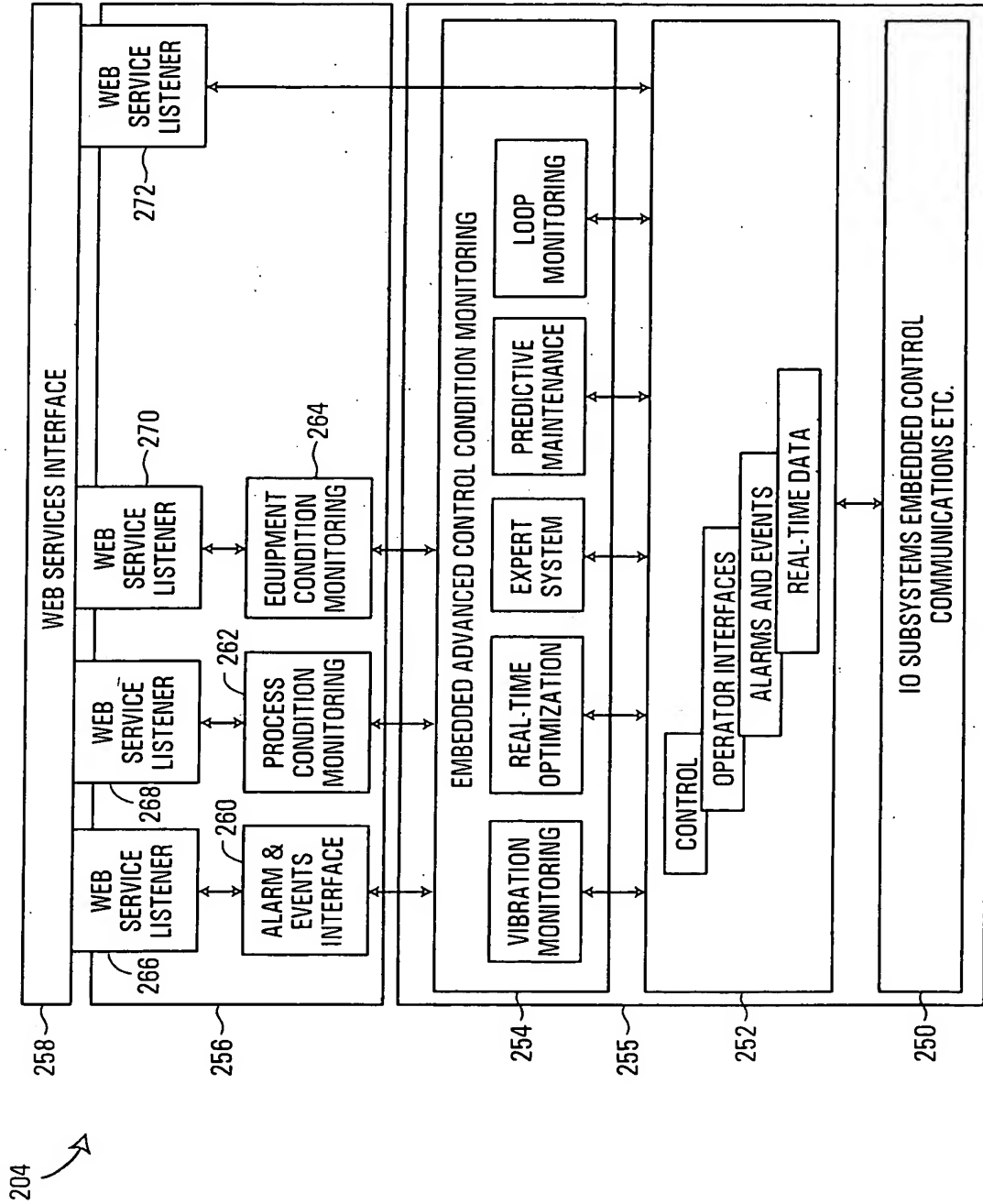
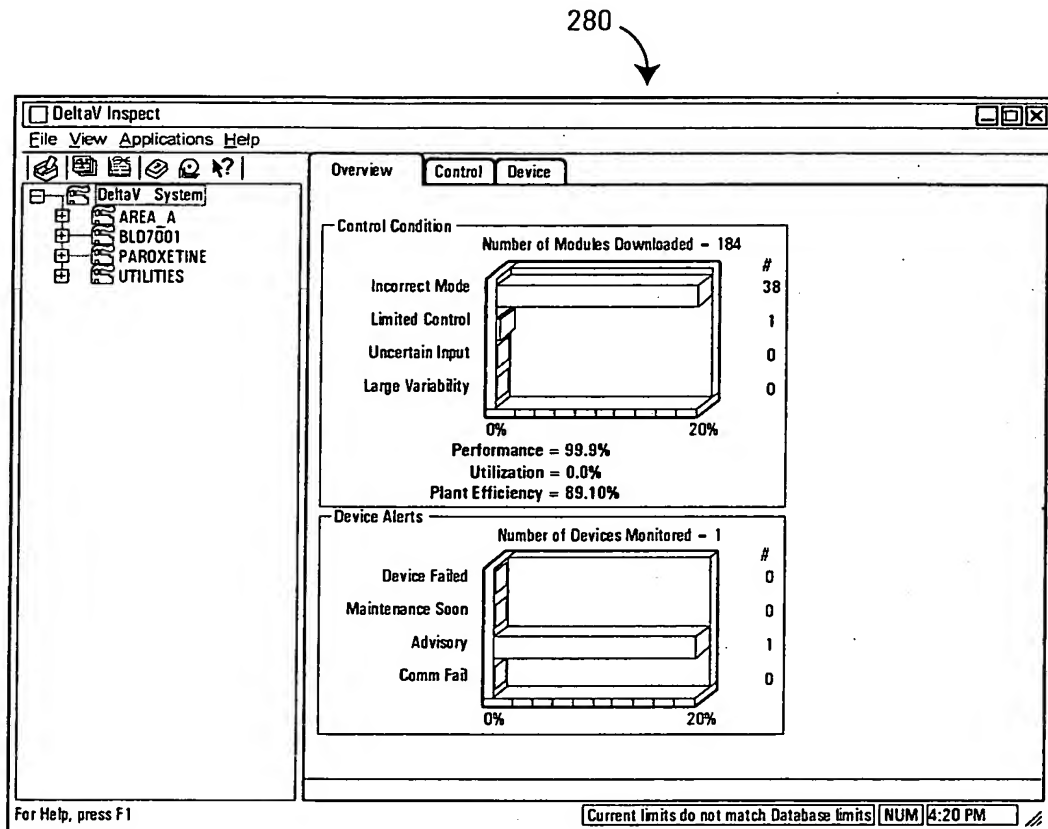


FIG. 5



**FIG. 6**

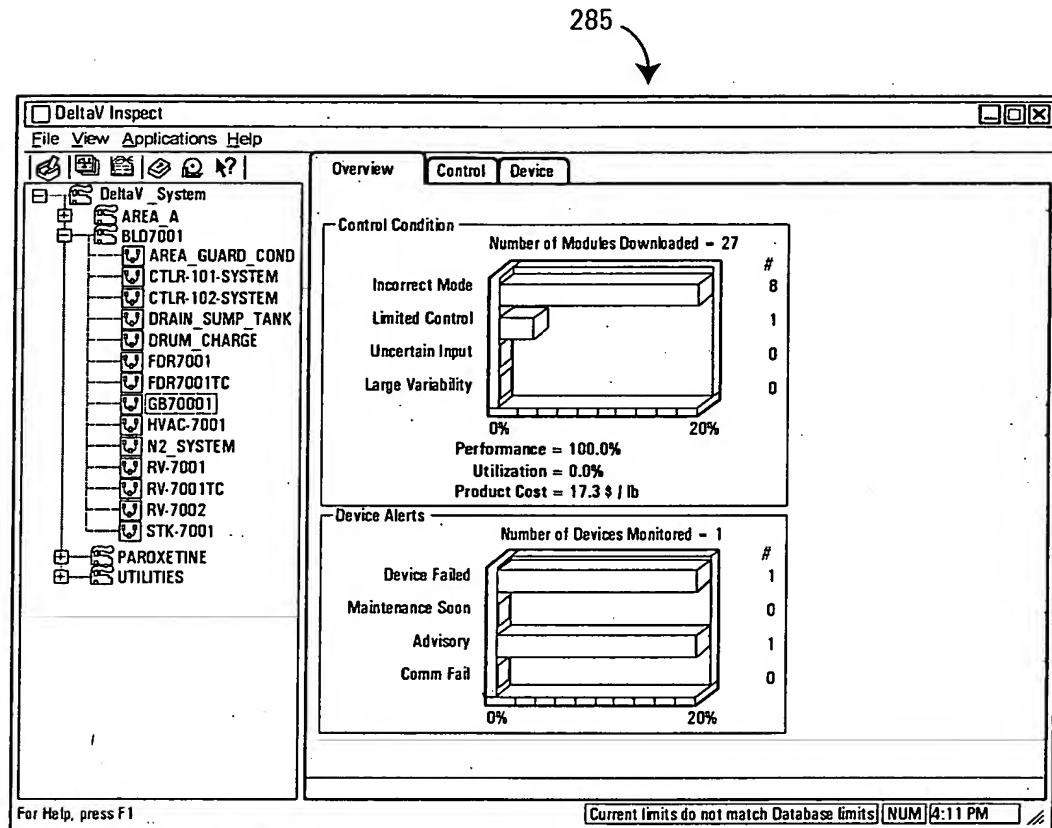


FIG. 7

290

Savings

FIC101/PID1  
LIC10/PID2

300

Controlled Parameter  Browse...

Throughput Parameter  Browse...

312 ☐ Operate At best target

314 ☐ Operate At limit

SAVE 316

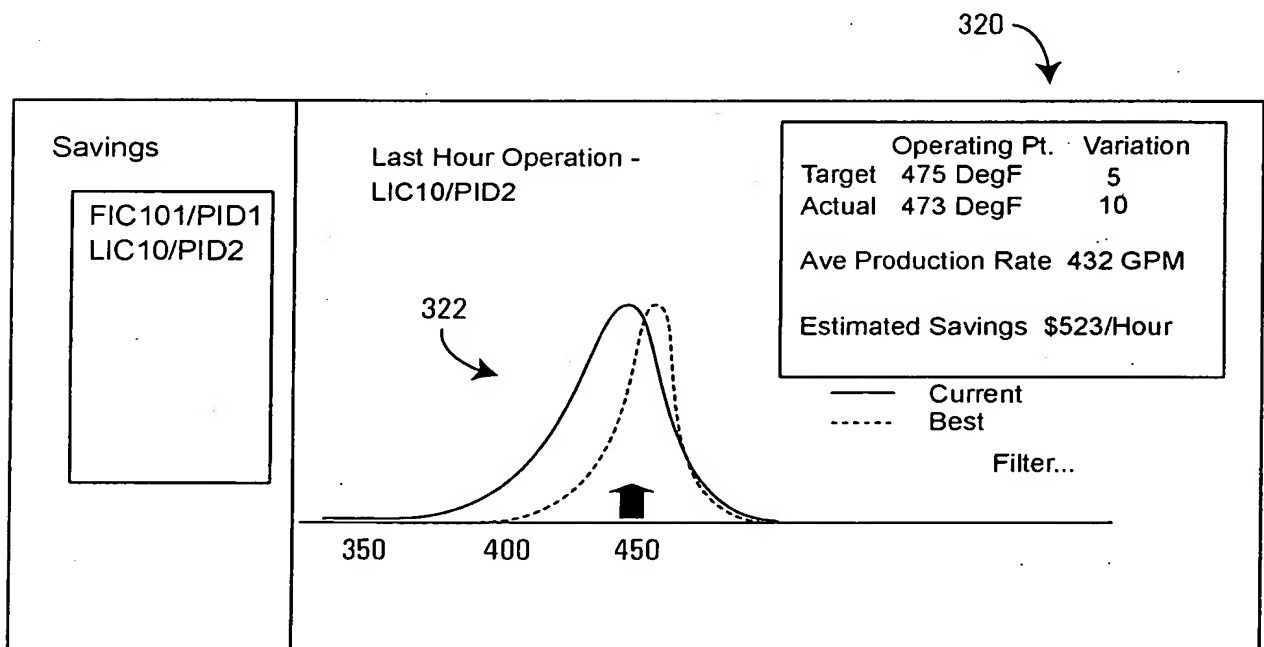
CANCEL 318

Operating Target/Limit  306

Profit/Cost per Unit of Production  308

Change in Production per unit  
change in controlled parameter  310

**FIG. 8**



**FIG. 9**